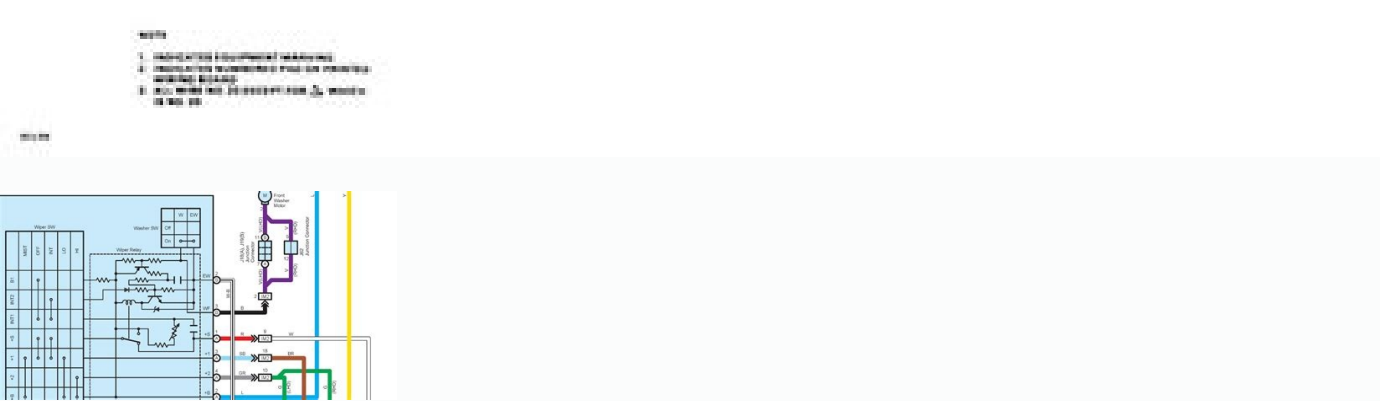
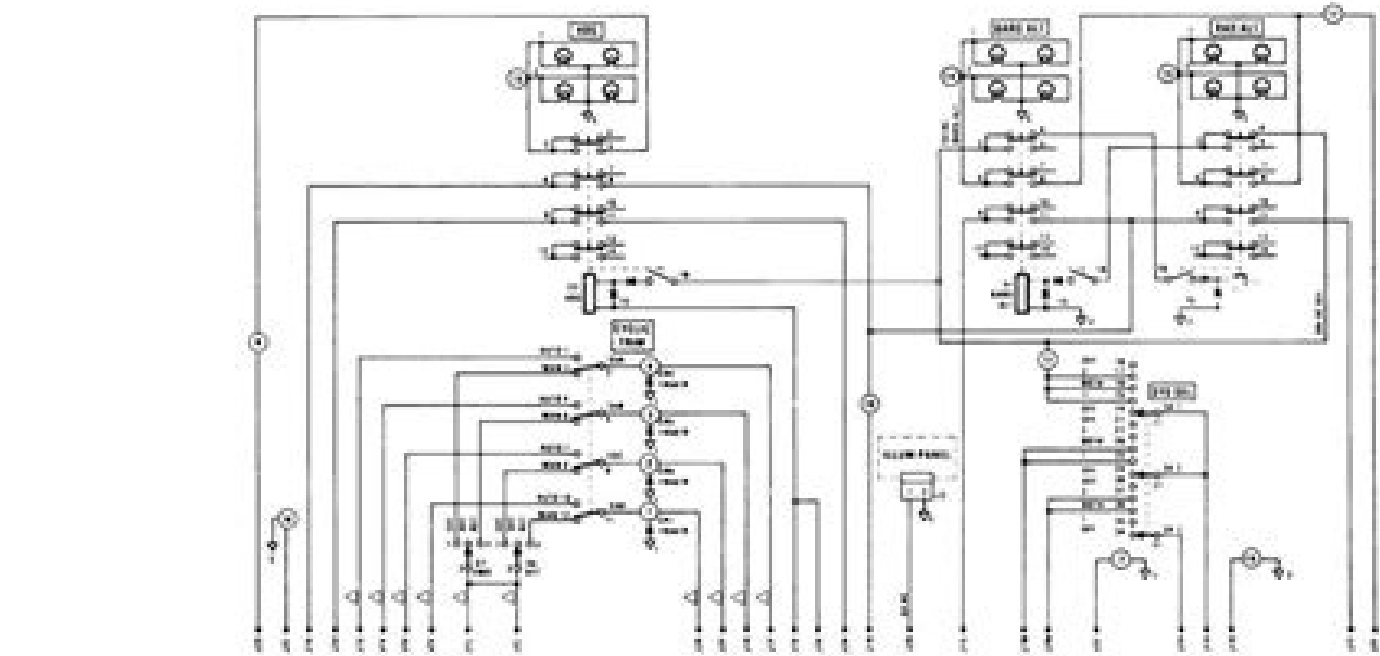
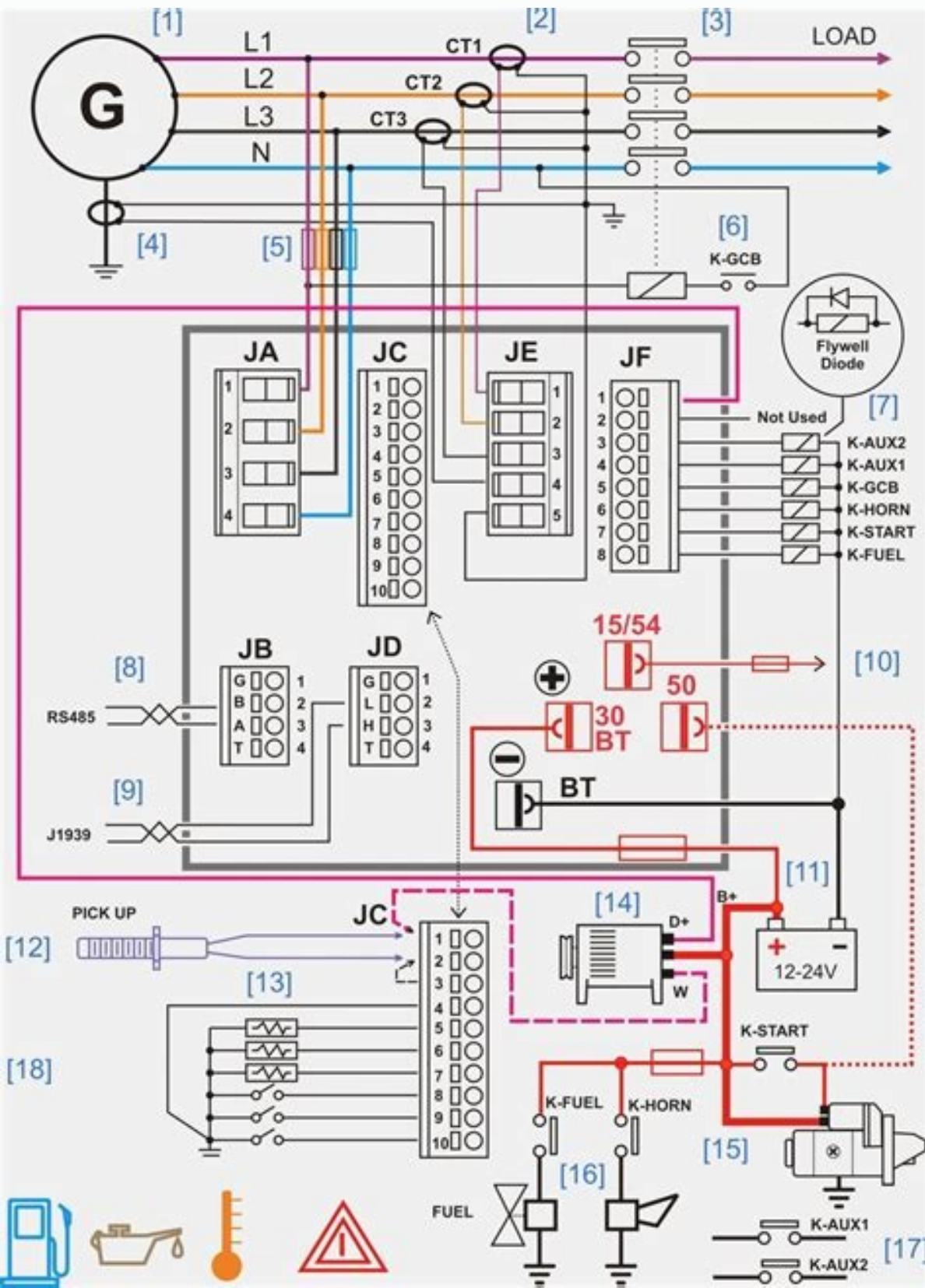
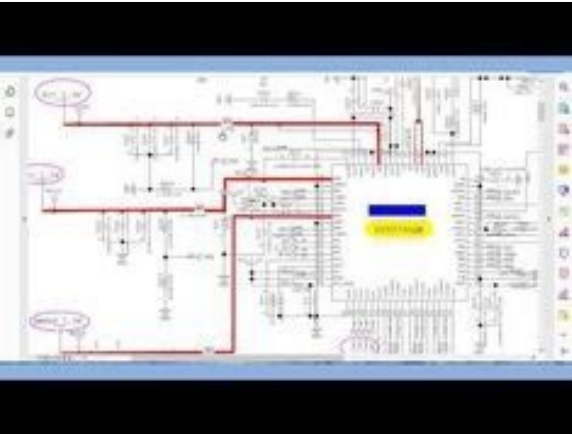
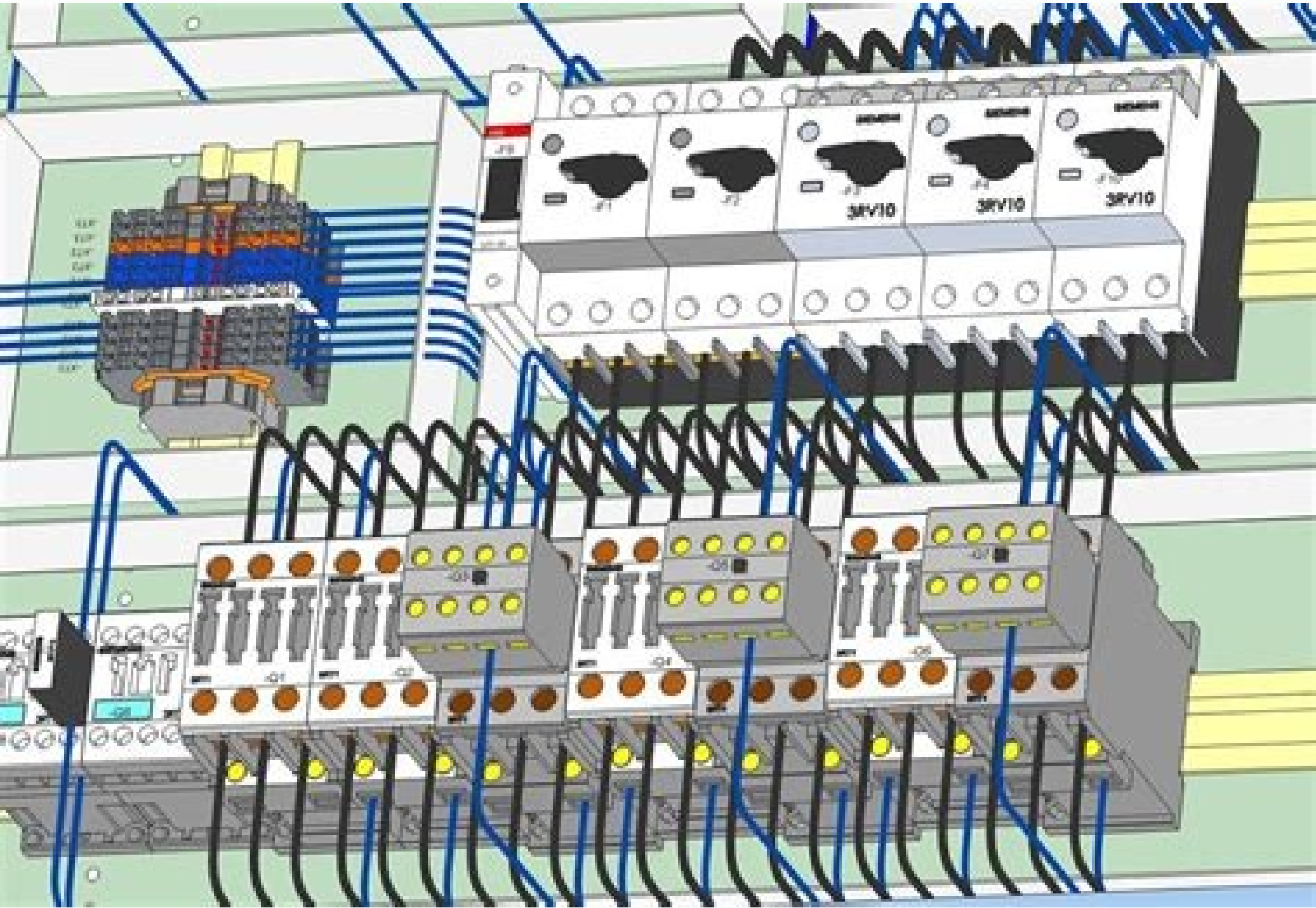


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TIP: To fasten the PTT motor lead, see "Wiring harness routing" (5-6). Install the engine ECM 2, and then tighten the engine ECM bolts 3 to the specified torque. Page 470 LOWR Lower unit Current reverse gear shim thickness = 0.65 0.20 Shim thickness adjustment = -0.23 mm New reverse gear shim (T1) thickness = 0.65 mm + (-0.23) mm = 0.42 mm Available shim thicknesses: -0.20 0.10, 0.12, 0.15, 0.18, 0.30, 0.40, 0.50 -0.40 TIP: -0.60... Page 383 Propeller shaft housing (F200B) / Propeller shaft housing (F250G) Propeller shaft housing (F250G) 11 10 24 25 1 N m (0.1 kgf m, 0.7 ft lb) 29 N m (2.9 kgf m, 21.4 ft lb) 6 N m (0.6 kgf m, 4.4 ft lb) Part name Q'ty... INFO General information Special service tool For all markets except U.S.A. and Canada Special service tools with Yamaha part numbers (90890/60V-*****) are distributed by the Parts Division. POWR Power unit Valve lapper 1: 90890-04101 8. 0-1 Shim location (FL250G)8-98... Page 137 Wiring harness routing E E E I I I I O O N O x x O U E Before installing the intake silencer, fasten the wiring harness (to air temperature sensor) at the white tape using the holder on the oil filler neck. Page 463 Shimming (counter rotation model) Available shim thicknesses: 0.10, 0.12, 0.15, 0.18, 0.30, 0.40, 0.50 TIP: Use up to 3 shims to obtain the required shim thickness. Fully tilt the swivel bracket up, and then support it using the tilt stop lever. Connecting rod bolt 2: 4. TRBL SHTG Troubleshooting Troubleshooting the PTT unit Troubleshooting consists of the following 3 items: Symptom 1: Specific trouble conditions Symptom 2: Trouble conditions of an area or individual part Cause: Trouble causes of symptom 2 - : Not applicable Symptom 1: PTT unit does not operate. 5-1 Starboard.....5-2 Fuse holder.....5-3 Rear.....8-64 Checking the lower unit anode8-64 Water pump and shift rod (FL200B) TECH Technical features and description Knock control In knock control, the engine ECM receives the knock signal from the knock sensor, which is installed on the cylinder block between the cylinder banks. Fuse 15 A, Spare is included: FUEL Fuel system 2. Page 522 BRKT Bracket unit 2. Page 525 PTT motor / PTT gear pump PTT gear pump 7 N m (0.7 kgf m, 5.2 ft lb) 7 N m (0.7 kgf m, 5.2 ft lb) 2 N m (0.2 kgf m, 1.5 ft lb) Part name Q'ty Remarks M5 x... 20. 1. Install the plastic ties to the wiring harness N... 11. Electrical component / Wiring harness routing Wiring harness routing Port E E E I I I I O O N O x x O U E Install the low-pressure fuel pump coupler 1 Fasten the wiring harness using the holder onto the wiring harness guide. ness" (7-20). Install the engine ECM, and then tighten Pulser coil output peak voltage: the engine ECM bolts to the specified White/Red (W/R)-Black (B) torque. Page 136 ELEC Electrical system E E E I I I I O O N O x x O U I Fasten the wiring harness (to fuel injector O Fasten the wiring harness in the order N, [#2]) and wiring harness (to fuel injector I, and I. The power unit features shimless valve lifters, a blowby gas reburning system, a vapor gas treatment system, a sin- gle electronic throttle body, long intake manifolds, large diameter intake valve heads, and an in- bank exhaust system. Page 271 Power unit assembly 5. Page 16 INFO General information Valve guide remover/installer Valve seat cutter 30° (intake) 90890-06801 90890-06817 Valve guide installer Valve seat cutter 30° (exhaust) 90890-06810 90890-06326 Valve guide reamer Valve seat cutter 45° (intake) 90890-06804 90890-06816 Valve lapper Valve seat cutter 45° (exhaust) 90890-04101 90890-06325 Valve seat cutter holder... 6-25... Page 199 Starter motor 5. See "Checking the propeller shaft" (8-74). Page 167 Engine control system and component 3. Wiring harness continuity: a Terminal 1-e Terminal 2 a Terminal 2-f Terminal 18... GING Rigging information TIP: Cut the tube 5 to 600 mm (23.6 in). Install the shift plunger 1, slider 2, balls 3, and shift rod joint 4 into the propeller shaft 5. STBD 2. See steps 2-6 in "Removing the lower unit" (8-3). Measure the valve stem diameter b. The lower case and propeller shaft housing are anodized. Disconnect the engine temperature sen- 3.12-3.48 kΩ at 100 °C (212 °F) sor coupler a. Page 566 — MEMO —... ELEC Electrical system ETV motor relay input voltage: 3. Symbol Name Application Yamaha 4-stroke motor oil Lubricant Gear oil Lubricant Water resistant grease Lubricant (Yamaha grease A) Page 13 Lubricant, sealant, and thread locking agent Symbol Name Application ThreeBond 1366B Sealant ThreeBond 1530D Sealant LOCTITE 572 (white) Sealant Silicone sealant Sealant... Page 551 General periodic maintenance 6. E E E Blowby gas flow E Engine oil 1 Intake silencer 2 Blowby gas separator (integrated with cylinder head cover) 2-14... Page 143 Wiring harness routing E E E x I O I O O N I I O Fit the protrusion on the knock sensor O Make sure that the slot in the joint coupler fits over the rib on the engine bracket. Remove the water pump housing 1, impeller 2, and Woodruff key 3. After the engine is started, the vapor gases in the canister are drawn into the surge tank through the vapor shut-off valve, which is controlled by the engine ECM, and then sent to the intake manifolds and combustion chambers. NOTICE: Do not shaft B. Page 439 Propeller shaft housing (FL200B) TIP: • Do not reuse a shim if deformed or scratched. It is impossible to provide com- • If the boat has a V shape hull, the center plate instructions for every possible boat and outboard motor should have longer tran- outboard motor combination. Install the wiring harness guide A, and then install the thermostatic lead and engine temperature sensor lead to the holder p on the wiring harness guide. Page 258 POWR Checking the spark plug.....7-44 Installing the cylinder head cover.....7-44 Camshaft7-46 Removing the driven sprocket and camshaft7-48 Checking the sprocket..... • To prevent fires, remove any flammable substances, such as gasoline and oil, around the working area. Remove the ignition coils 1, spark plugs 2, cam position sensors 3 and 4, and adapter 5, and then remove the cylinder head covers 6 and 7. Install the cooling water pilot hose 4, cooling water hose 5, and joint 6, and then fasten the hoses 4 and 5 using the clamp 7 and plastic ties 8. 8-61 Checking the lower unit anode8-61 Lower unit (FL250G)8-62 Removing the lower unit.....8-64 Checking the propeller Page 504 BRKT Bracket unit 7. Page 294 POWR Power unit Engine ECM 7 N m (0.7 kgf m, 5.2 ft lb) Part name Q'ty Remarks Engine ECM M6 x 20 mm Bolt Plastic tie Holder Bracket Collar Grommet M6 x 16 mm Bolt Holder Bracket... Knock sensor 8: 32 N m (3.2 kgf m, 23.6 ft lb) TIP: Fasten the knock sensor lead so that it is taut. 1-19 Bracket unit1-19 PTT unit1-20 General tightening torque1-21... Page 251 Vapor separator and high-pressure fuel pump Vapor separator drain screw R: 2 N m (0.2 kgf m, 1.5 ft lb) Vapor separator cover bolt: 2 N m (0.2 kgf m, 1.5 ft lb) 7. Checking the lower unit for air leakage 1. Check the dog clutch, shift rod joint, and slider. Page 359 Cylinder block — MEMO — 7-100... ELEC Electrical system Wiring harness continuity: a Terminal 1-b Terminal 40 a Terminal 2-b Terminal 44 a Terminal 3-b Terminal 38 a Terminal 6-b Terminal 31 a Terminal 7-b Terminal 41 a Terminal 8-b Terminal 49 8. The intake air is smoothly routed into each combustion chamber through the surge tanks and the long intake manifolds for greater power. Page 466 LOWR Lower unit Current forward gear shim thickness = 1.12 0.20 Shim thickness adjustment = -0.20 mm New forward gear shim (T2) thickness = 1.12 mm + (-0.20) mm = 0.92 mm Available shim thicknesses: -0.20 0.10, 0.12, 0.15, 0.18, 0.30, 0.40, 0.50 -0.40 TIP: -0.60... 7 N m (0.7 kgf m, 5.2 ft lb) 7. Remove the flywheel magnet cover. NOTICE: Make sure that there is no clearance between the surfaces of the boat transom and the clamp brackets. Check the crankshaft journal mark a on Upper bearing Lower bearing the crankshaft and the cylinder block color color mark b on the cylinder block. lower case and the diameter of the special service tool 1 are both 40 mm (1.57 in). 2. Check that all electrical connections are secure and free from corrosion, and that the battery is fully charged. lower case. Install a new gasket 9 and the adapter plug 0, and tighten the adapter plug to the specified torque. Remove the engine ECM, and then dis- connect the engine ECM coupler b. Page 561 2-22 Installing the flywheel magnet.....7-17 Lower unit (counter rotation model).....1-19 Installing the fuel filter assembly6-14 Lower unit (F200B)8-1 Installing the fuel injector6-46 Lower unit (FL200B) TIP: • Installing the intake manifold.....6-18 Lower unit (FL200B) 14. Turn the flywheel magnet clockwise to TIP: align the protrusion a on the flywheel When measuring or adjusting the valve clear- magnet with the protrusion b on the ances, the fuel line must be disconnected, so pulser coil. Install the washer, and then tighten the TIP: pulley bolt 8 to the specified torque. Page 229 Intake manifold Intake silencer bolt 2. 8. Install the washers 6, wave washer 7, spacer 8, and collar 9. PORT STBD STBD 7. Page 438 LOWR Lower unit 4. Wiring harness continuity: Pink (P)-m Terminal 52 Black (B)-k Terminal 18 12. 5 4 3 2 1 22 21 20 19 18 17 16 Vapor shut-off valve resistance (reference data): Red/Yellow (R/Y)-Green/Black (G/B) Fuel control unit and component / Charging unit and component 3. 8-6 Checking the propeller Reverse gear backlash, 0.43-0.96 mm (0.0169-0.0378 in) TIP: Adjust the shim thicknesses if the reverse gear backlash is out of specification. Otherwise, correct assembly. Cylinder block TIP: Do not place the Plastigauge (PG-1) over the oil hole in the crankpin of the crankshaft. Page 571 Engine control unit 53 62 70 78 E Joint coupler 1 24 12 Fuse box Battery 61 69 77 86 Pulser coil Engine ECM 13 1 (*) 27 34 40 46 33 39 45 52 8 14 20 24 12 7 13 19 26 Air pressure sensor... NOTICE: Do not over cut the valve seat. NOTICE: Secure the end of the armature shaft using a pair of pli- ers, and then install the armature along with the motor base assembly. Page 530 BRKT Bracket unit 11. 1 and drain hose 2. Page 380 LOWR Lower unit 3. STBD 21. Remove the propeller shaft housing bearings and shims. Abbreviation Description ABYC American Boat and Yacht Council Aft end American Petroleum Institute Accelerator Position Sensor Automatic Transmission Fluid American Wire Gauge Bow end BTDC Before Top Dead Center Check Engine Centerline Cold Cranking Ampere... Page 373 Water pump and shift rod (F200B) TIP: TIP: Fit the protrusions a on the insert cartridge If the engine overheated, the inside of the 4 into the slots b in the water pump housing water pump housing may be deformed. Fill the engine with the specified amount 11. Electronic control system Fail-safe control In fail-safe mode, the engine ECM enters the fail-safe mode when an electrical component mal- functions. Wiring harness continuity: a Terminal 1-c Terminal 48 a Terminal 2-b Terminal 18 Pressure pump 1: a Terminal 3-c Terminal 42 (commercially available) Page 171 Engine control system and component 6. Page 497 Upper case / Oil pan and exhaust manifold Oil pan and exhaust manifold 42 N m (4.2 kgf m, 31.0 ft lb) 20 N m (2.0 kgf m, 14.8 ft lb) 12 N m (1.2 kgf m, 8.9 ft lb) Part name Q'ty Remarks M10 x... Electronic control system VCT control In VCT control, the engine ECM determines the appropriate intake valve opening timing according to the signals from the sensors. Reduce the fuel pressure. Page 342 POWR Power unit 7 N m (0.7 kgf m, 5.2 ft lb) 23 N m (2.3 kgf m, 17.0 ft lb) 3 N m (0.3 kgf m, 2.2 ft lb) 33 N m (3.3 kgf m, 24.3 ft lb) 44 43 14 N m (1.4 kgf m, 10.3 ft lb) 28 N m (2.8 kgf m, 20.7 ft lb) 13N m (1.3 kgf m, 9.6 ft... a Throttle cable b Extension wiring harness c Water temperature sensor harness (optional) d Isolator lead (optional) e Battery cable f Conventional gauge lead (optional) g Fuel hose... POWR Power unit Removing the cylinder head 1. Install the holder a on the wiring har- ness to the junction box 1. See "Removing the throttle body assembly" (6-23). Check the fuel filter. Drilling plate Peak voltage adapter 90890-06783 90890-03172 YDIS (CD-ROM, Ver. Page 240 FUEL Fuel system Low-pressure fuel pump 5 N m (0.5 kgf m, 3.7 ft lb) Part name Q'ty Remarks Hose Clamp Clamp Joint Bushing Low-pressure fuel pump Hose Holder Cover M6 x 15 mm Bolt 6-31... POWR Power unit Valve margin thickness a: Intake: 0.500-0.900 mm (0.0197-0.0354 in) Exhaust: 0.900-1.300 mm (0.0354-0.0512 in) 3. Measure the backlash before disassembly. Install a new gasket 3 and the throttle atmospheric port a and block the other damper plate 4, and then tighten the ports b with rubber plugs 2. Black/Yellow (B/Y)-Black/Yellow (B/Y) 54.2-69.0 kΩ at 20 °C (68 °F) 2. Connect the PTT switch coupler. Symptom 2 Cause Checking step... Install the oil pump gear with the crankshaft. Page 409 Shimming (regular rotation model) TIP: If there is no gap, the thrust bearing outer race d may not have been installed. Otherwise, burns could result. Oil pan assembly bolt N 42 N m (4.2 kgf m, 31.0 ft lb) 9-26... Wiring harness routing / Circuit diagram Circuit diagram TIP: The circled numbers in the illustration indicate the engine ECM terminal numbers. Install the neutral switch 1 and plate 2, and then tighten the neutral switch screws 3 to the specified torque. Outboard motor mounting / Outboard motor mounting height 5. 8-38 Measuring the forward gear backlash and reverse gear backlash before disassembly8-40 Shimming Page 544 Wire harness connec- Inspection or replace- tions/wire coupler con- ment as necessary Page 405 Average 0.5425 See "Installing the water pump" (8-30). Page 507 Clamp bracket and swivel bracket Removing the clamp bracket 1. Install the cover 7 and aprons 8. Engine control system and component Oil pressure sensor output voltage Wiring harness continuity: (reference data): a Terminal 1-c Terminal 48 Pink/White (P/W)-Black (B) a Terminal 2-b Terminal 18 2.5 V at 392.0 kPa a Terminal 3-e Terminal 37 (3.92 kgf/cm², 56.8 psi) 10. Page 417 Shimming (regular rotation model) 8-54... Remove the engine oil drain bolt 1, Stopper guide stand 0: 90890-06538 cover 2, and damper 3. System diagram / Rigging recommendation Rigging recommendation Extension length

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The detectors can be directly connected to the DB (distribution board) or an existing fire outlet. After installation, put the battery and switch on the main breaker to check if it works properly. Related Post: Difference Between Conventional and Addressable Fire Alarm; Wiring Diagram of Heat Detector in Home (AC) Expatica is the international community's online home away from home. A must-read for English-speaking expatriates and internationals across Europe, Expatica provides a tailored local news service and essential information on living, working, and moving to your country of choice. With in-depth features, Expatica brings the international community closer together. Full membership to the IDM is for researchers who are fully committed to conducting their research in the IDM, preferably accommodated in the IDM complex, for 5 ... My car is a 1989 Chrysler lebaran turbo. Can you please send me a wiring diagram for the ignition coil to the SMEC(engine computer)? Can you also send me the wiring diagram of the pick-up coil to the SMEC?. Thank you. Email freedomofrancisxxxx13@gmail.com. Thank you #197. Francois Tabi (Monday, 21 December 2020 00:01)

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